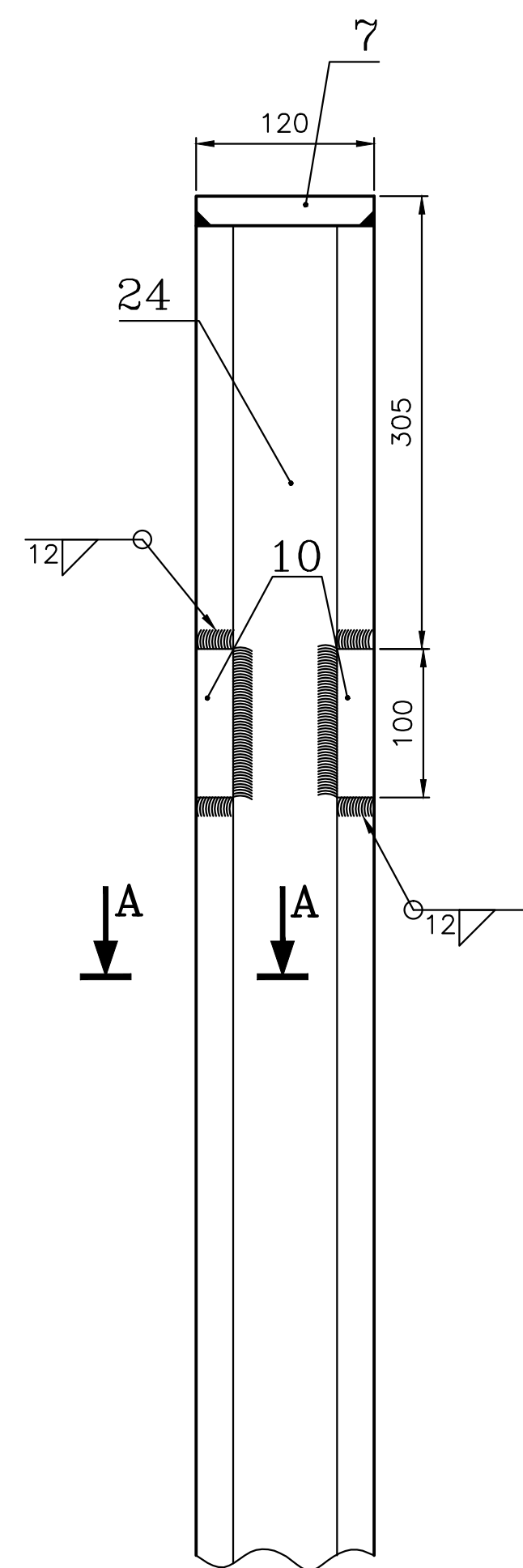
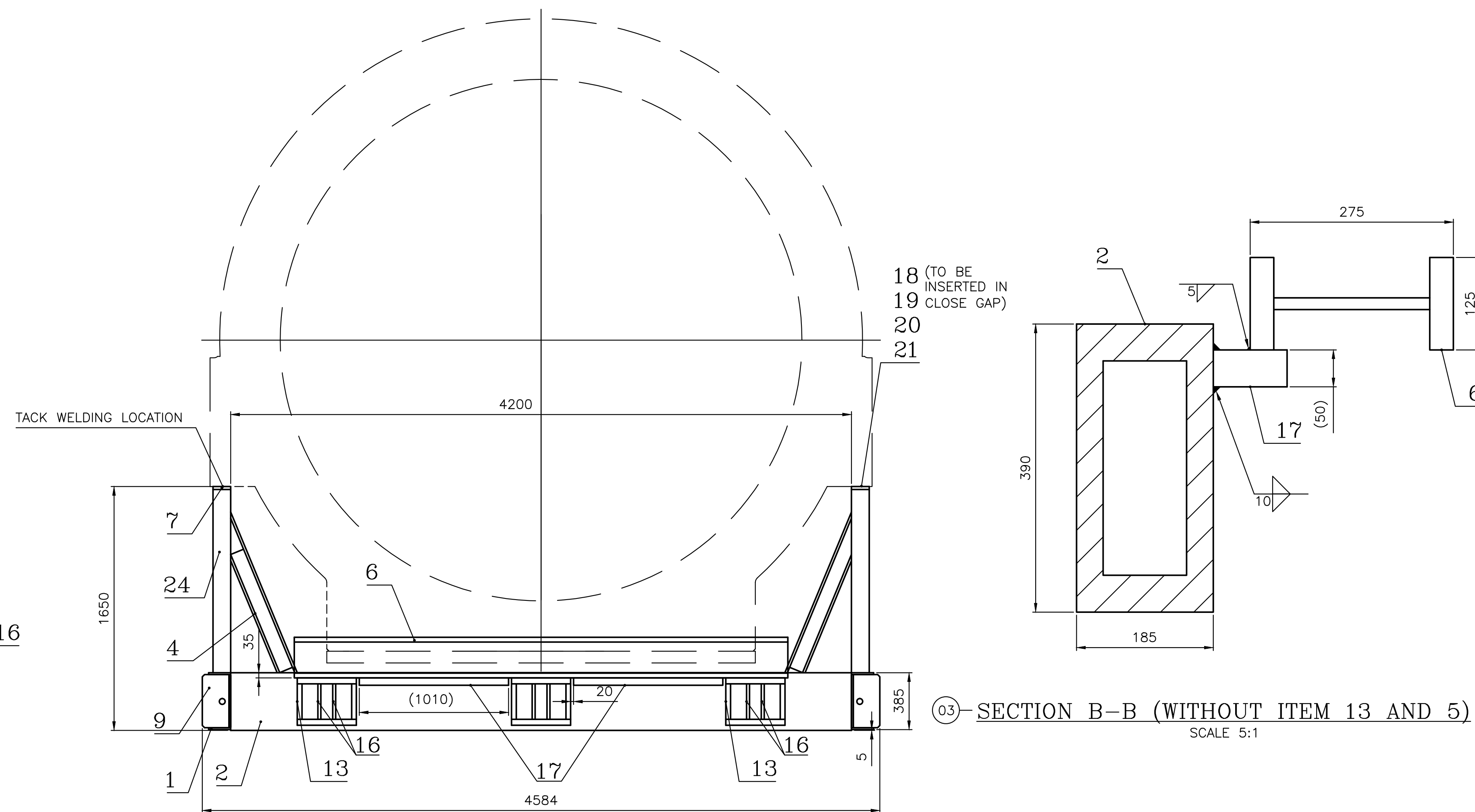
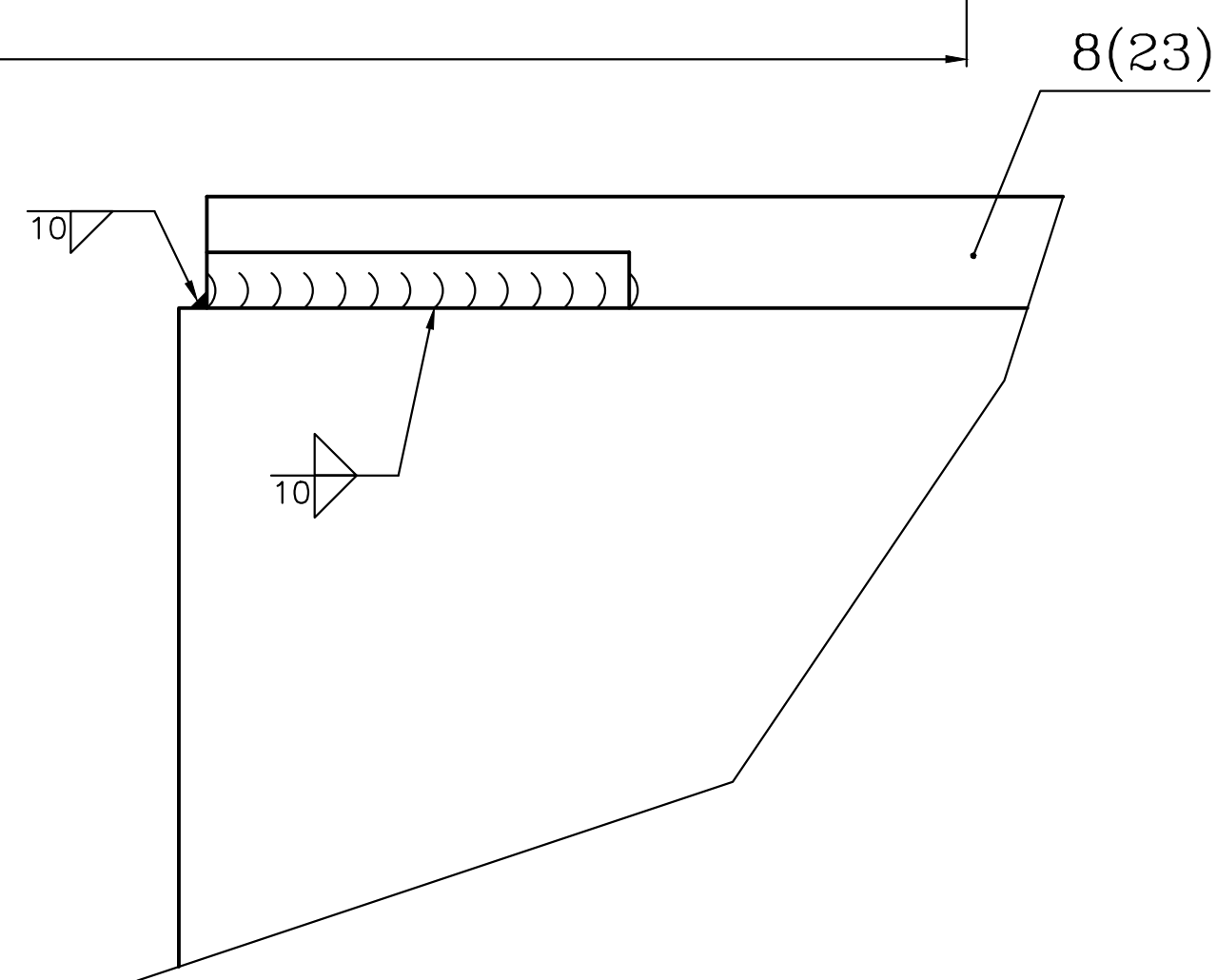


COPYRIGHT AND CONFIDENTIAL

THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED
IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

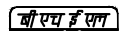


03—SECTION A—A
SCALE 10:1



TECHNICAL REQUIREMENTS

- ③ 1. IDENTIFICATION ACCORDING TO HW 0400.397.
2. QUALITY GRADE OF WELD SEAMS AS PER HW 0620.009 CS,CK,AND BS,BK .
3. TEST SCOPE AS PER HW 0850.199 CATEGORY OF SERVICE REQUIREMENT-1.
4. SURFACE TREATMENT AS PER TECHNICAL INSTRUCTIONS 0912.015
5. STATOR FRAME TO Q TACK WELD TO ITEM NO. 12(25) AS SHOWN IN SIDE VIEW
6. THE HOLES ARE TO BE MADE ON PLATES AFTER THEIR FINAL ASSEMBLY.
7. ITEM NOS 27,28,29,30 AND 31 TO BE USED FOR BOLTING OF STATOR ON FIXTURE.

CBOM NO. 01393801097				STATUS OF DGR OR		TYPE OF PRODUCT THDF 125/67			
AGREED OR NOT		NAME	SIGN	DATE	NAME OF CUSTOMER / PROJECT				
EMT				09/07/07					
WTX			AWTSCZ	09/07/07					
 BHARAT HEAVY ELECTRICALS LTD. HARDWAR									
GRADE OF UNTOL. DIM.: M/CG - <u>W/1/1</u> AA 0230208 WELDING - <u>W/1/1</u> AA211104		NAME		SIGN	DATE	NAME		SIGN	DATE
		STEGPM			21/12/06	STEGPM			21/12/06
		STGKRN			21/12/06	STGKRN			21/12/06
GCS. CUTTING-137A0621101		APP.		ATEGRK	08/07/06	ATEGRK			
REV. DATE ALTERED CHECKED		REV. DATE ALTERED AMCHRA 06/03/12 15 CHECKED AMCHRA 06/03/12 15		DEPT. TGE CODE 4133		SCALE 1:20		WEIGHT(KG) 21281.0	
THE DRAWING SUPERSEDES THE OLD DRAWING UNDER THE SAME DRAWING NUMBER WITH CHANGES AS PER THE CHANGE ADVICE. NO:TOE-15-FO370		ITEM NO. NO. OF ITEMS		ITEM NO. NO. OF ITEMS		ITEM NO. NO. OF ITEMS		ITEM NO. NO. OF ITEMS	
5		4		3		DRAWING NO. 01393801097		DRAWING NO. 01393801097	
						SHEET NO. 1		NO.OF SHEETS 1	